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U/R

SAD
19/08/13

D4842-041

Job Sheet 198836



POSITIVE RECALL

Part No: D4842-041

Job Qty: 4 pcs

EFFECTIVE 19/08/13 AUTH SAD

Part Name: Lower Cutter Assembly

RELEASED DAS DATE 19-11-11



9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Due Date: 10/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 16-692 DWG REV B U/R IPP REV:A 13.04.30 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.01 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	4 pcs		10/21/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		- AS 19-9-27
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S217972



Part: D4842-041

Job No: 198836

Serial No/Batch: S217972

Revision:

Inspector:

Exp Date:

Instructions:

Date: 09/27/19

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
170	Small Fab - 2 - B4B	4 pcs	10/21/19	0.00 9.09	Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	AP 19-9-27
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					QC 5 - 10	
					QC 5 - 12	
180	QC 5	4 pcs	10/21/19	0.00 0.00	QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	DAS
					QC 5 - 68	81
					QC 5 - 9	9-89
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
190	Packaging 3-1 - Stock - B4B	4 pcs	10/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	

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					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
200	QC 21 - SA	4 pcs	10/21/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

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Part Op 100 - (Pick Kit)

Descriptions: 170 - Assemble as per dwg and apply loctite 598 on all faying surfaces. \$211075 exp 1/21

180 - (QC5- Inspect part completeness to step on W/O)

190 - (Identify as per dwg & Stock Location: _____)

200 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4839-1	Blade	8 pcs (2 ea)	100-Packaging 1 - Pick Kit	\$217427(1) \$199843(7)
D4842-1	Lower Cutter Deflector	4 pcs (1 ea)	100-Packaging 1 - Pick Kit	\$211252(4) \$177893(3)
D4842-3	Lower Cutter Body, LH	4 pcs (1 ea)	100-Packaging 1 - Pick Kit	\$200813
D4842-4	Lower Cutter Body, RH	4 pcs (1 ea)	100-Packaging 1 - Pick Kit	\$154870(2) \$188321(2)
MS21042L08	Nut	24 Ea (6 ea)	100-Packaging 1 - Pick Kit	\$205000
MS27039-08-19	Screw	24 Ea (6 ea)	100-Packaging 1 - Pick Kit	\$204996
NAS1149FN832P	Washer (AN960-8)	48 Ea (12 ea)	100-Packaging 1 - Pick Kit	\$191300

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D4839-1	8	13	0
	D4842-1	4	10	0
	D4842-3	4	8	0
	D4842-4	4	10	0
	MS21042L08	24	611	0
	MS27039-08-19	24	421	0
	NAS1149FN832P	48	1,756	0

Part Specifications

Specifications could not be found.

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